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All amounts are calculated in domestic currency.

[illegible]



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville Qc CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE... 1
Order : 1162470
Date... : 08/05/2015

SOLD TO:

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

SHIP VIA.....: TST OVERLAND #222212
F.O.B.....: BOUCHERVILLE
YOUR ORDER NO.....: P029065

SALESPERSON.....: C. Gee

ordered	Description	Number	Quantity	Back
01	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 STO .750 .065 304APC Partif Number: 7306-61.00.29 Cust. part#: M304TS0.750W.065 HT#.....: R9M3 HT#.....: V0J0 HT#.....: 950939 Total....	3	60/FT 2220/FT 320/FT 600/FT	Ordered
	rev:01/11 GD	Pieces	Shipped	Back

Packaging:

Total Weight.....:

363.6

Customers..:



A Marmon Distribution Services/Berkshire Hathaway Company



CERTIFICATE OF COMPLIANCE

Dear Customer

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A 554 latest revision, and EN 10204 3.1

Type: 304
 Size: 0.750" x 0.750" x 0.065" x 240.00"
 Finish: As Welded
 Your P.O. #: QX6094
 Item Code: STO.750.750.065

HEAT NO.: R9M3 COIL NO.: 03R9M3 A

CHEMICAL ANALYSIS (%) (Per ASTM A240)

C	Mn	P	S	Si	Cr	Mo	Ni
0.0530	1.7000	0.0330	0.0020	0.3030	18.0920	N/R	8.0110
Cu	Ti	Al	N	Co	Cb	Fe	Remaining %
N/R	N/R	N/R	0.0700	N/R	N/R	N/R	

MECHANICAL PROPERTIES (Per ASTM A240)

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I. 49990	P.S.I. 99730	% 50.58	87.5 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.
 All tubes inspected with in-line eddy current testing.

Date: 02/11/2015

Geoff Moore
 Quality Manager

O.C. Reviewed
 SK02/18/15

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
 Phone: (519) 746-0088 Fax:(519) 746-3941 (Toll Free:1-800-563-8823)



CERTIFICATE OF COMPLIANCE

Dear Customer

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A 554 latest revision, and EN 10204 3.1

Type: 304/304L
Size: 0.750" x 0.750" x 0.065" x 240.00"
Finish: As Welded
Your P.O. #: QX7028
Item Code: STO.750.750.065

HEAT NO.: V0J0 COIL NO.: 01V0J0 A

CHEMICAL ANALYSIS (%) (Per ASTM A240)

C	Mn	P	S	Si	Cr	Mo	Ni
0.0150	1.7470	0.0330	0.0010	0.2210	18.1480	N/R	8.0200
Cu	Ti	Al	N	Co	Cb	Fe	
N/R	N/R	N/R	0.0830	N/R	N/R	%	Remaining

MECHANICAL PROPERTIES (Per ASTM A240)

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I. 51750	P.S.I. 97690	% 46.08	86 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.
All tubes inspected with in-line eddy current testing.

Date: 05/29/2015

Geoff Moore
Quality Manager

O.G. Reviewed
SK06/26/15

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)



CERTIFICATE OF COMPLIANCE

Dear Customer

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A 554 latest revision, and EN 10204 3.1

Type: 304
Size: 0.750" x 0.750" x 0.065" x 240.00"
Finish: As Welded
Your P.O. #: QX7042
Item Code: STO.750.750.065

HEAT NO.: 950939 COIL NO.: CN403500600

CHEMICAL ANALYSIS (%) (Per ASTM A240)

C	Mn	P	S	Si	Cr	Mo	Ni
0.0500	1.0900	0.0300	0.0020	0.4200	18.0500	N/R	8.0000
Cu	Ti	Al	N	Co	Cb	Fe	
N/R	N/R	N/R	0.0420	N/R	N/R	% Remaining	

MECHANICAL PROPERTIES (Per ASTM A240)

YIELD STRENGTH P.S.I.	43221
TENSILE STRENGTH P.S.I.	102106
ELONGATION %	49.50
HARDNESS	85 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.
All tubes inspected with in-line eddy current testing.

Date: 06/29/2015

Geoff Moore
Quality Manager

O.C. Reviewed
5/07/10/15

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

OC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____	DATE: <u>15-08-11</u>

Testers located in the Quality Office

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.			
RECORD RESULTS BELOW			
TYPE OF MATERIAL	HRC	HRB	DUR A
SIZE OF TEST SAMPLE			
HARDNESS / DUROMETER READING			

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	
CORRECT # ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

MATERIAL CERT REC'D: <u>yes</u>	THICKNESS ORDERED: <u>0.5</u>
QUANTITY RECEIVED: <u>600</u>	THICKNESS RECEIVED: <u>0.5</u>
QUANTITY INSPECTED: <u>600</u>	SHEET SIZE ORDERED: <u>U/A</u>
QUANTITY REJECTED: <u>0</u>	SHEET SIZE RECEIVED: <u>N/A</u>
DATE: <u>15-08-11</u>	PO / BATCH NO.: <u>8029005 / M132924</u>
MATERIAL: <u>4345 750w.05</u>	

MATERIAL RECEIPT INSPECTION FORM



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO29065
Purchase Order Date 7/9/2015
PO Print Date 7/23/2015

Order From :

VC-MAR001

Ship To : DART AEROSPACE LTD

MARMON/KEYSTONE CANADA LTD.

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

800 361 8142

TST ground

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB
Destination-Collect

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Line Total:

\$0.00

PO Total:

\$1,068.00

Got's OK

PO Instructions:

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 4

Change Date: 7/23/2015